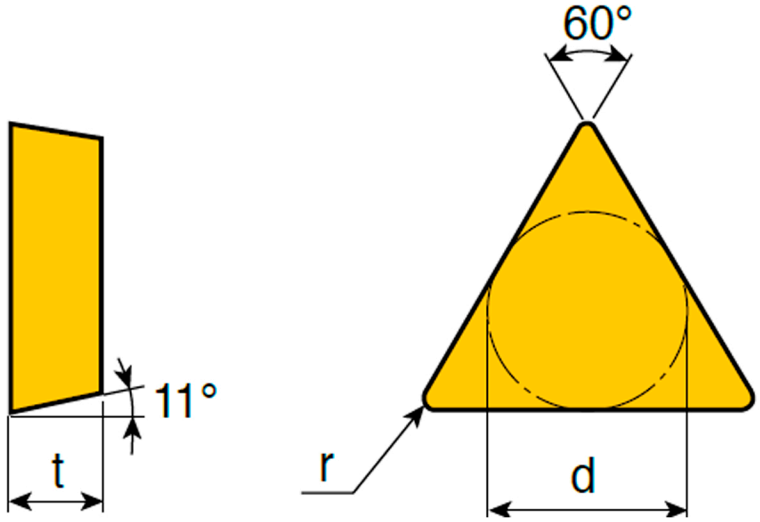
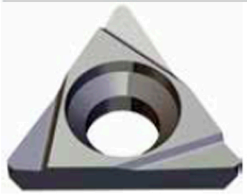


Size	Dimension (mm)		
	d	t	r
09	5.56	2.38	0.2-0.8
11	6.35	3.18	0.2-0.8
16	9.52	3.18-4.76	0.2-1.2
22	12.7	4.76	0.4-3.0
27	15.88	6.35	0.8

Insert	Designation		feed (mm/rev)	ap (mm)
 Left Hand Shown For Finishing	**TPGX**	**090202 L**	0.05-0.15	0.4-1.5
		090204 L	0.08-0.20	0.6-1.5
		110302 L	0.08-0.20	0.5-1.5
		110302 R	0.08-0.20	0.5-1.5
		110304 L	0.08-0.20	0.6-2.0
		110304 R	0.08-0.20	0.6-2.0