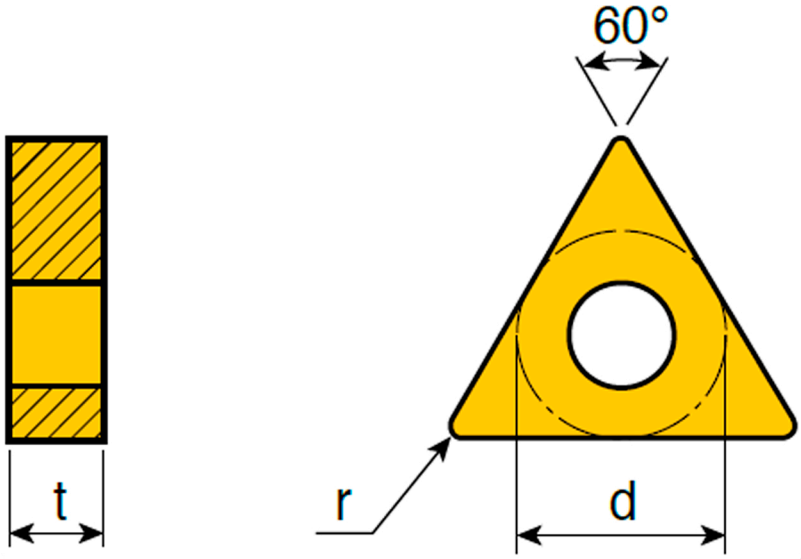
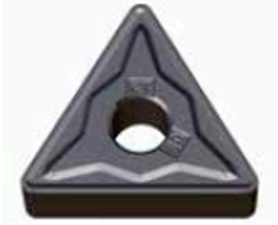


Size	Dimension (mm)		
	d	t	r
13	7.94	4.76	0.4-1.2
16	9.52	4.76	0.4-1.2
22	12.7	4.76	0.4-1.2

Insert	Designation		feed (mm/rev)	ap (mm)
 For Roughing	**TNMG**	**160408 KT**	0.17-0.42	0.34-6.2
		160412 KT	0.20-0.56	0.45-6.3
		220408 KT	0.19-0.53	0.38-7.0
		220412 KT	0.25-0.70	0.50-7.0