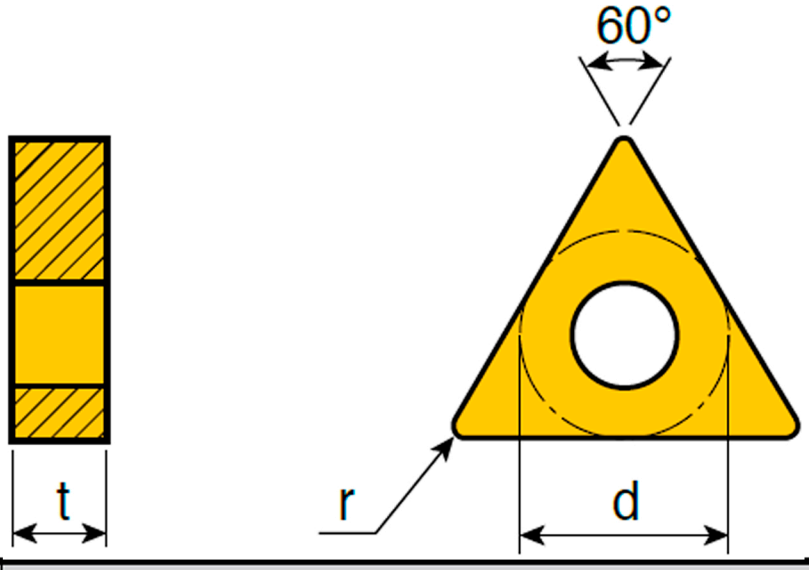

Size	Dimension (mm)		
	d	t	r
11	6.35	3.18	0.4-0.8
13	7.94	4.76	0.4-1.2
16	9.52	4.76	0.4-1.2
22	12.7	4.76	0.4-1.6
27	15.88	6.35	0.8-1.6
33	19.05	7.94-9.52	1.6-2.4

Insert	Designation		feed (mm/rev)	ap (mm)
	TNMG	**160404 EA**	0.05-0.20	0.1-1.5
		160408 EA	0.10-0.40	0.1-1.5
For Finishing				