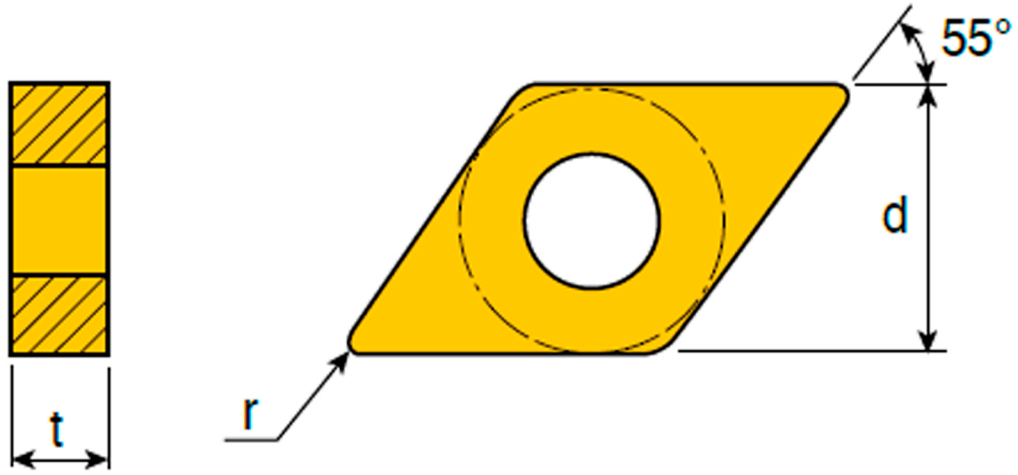

Size	Dimension (mm)		
	d	t	r
11	9.52	4.76	0.4-0.8
13	11.11	5.56	0.4-1.2
15	12.7	4.76-6.35	0.4-1.2

Insert	Designation		feed (mm/rev)	ap (mm)
For Finishing	**DNMG**	**110404 FG** ✱	0.07-0.20	0.5-2.0
		110408 FG ✱	0.10-0.25	0.7-2.0
		150404 FG	0.07-0.20	0.5-2.0
		150604 FG	0.07-0.20	0.5-2.0
		150408 FG ✓	0.10-0.25	0.7-2.0
		150412 FG	0.12-0.25	1.0-2.0
		150608 FG ✓	0.10-0.25	0.7-2.0