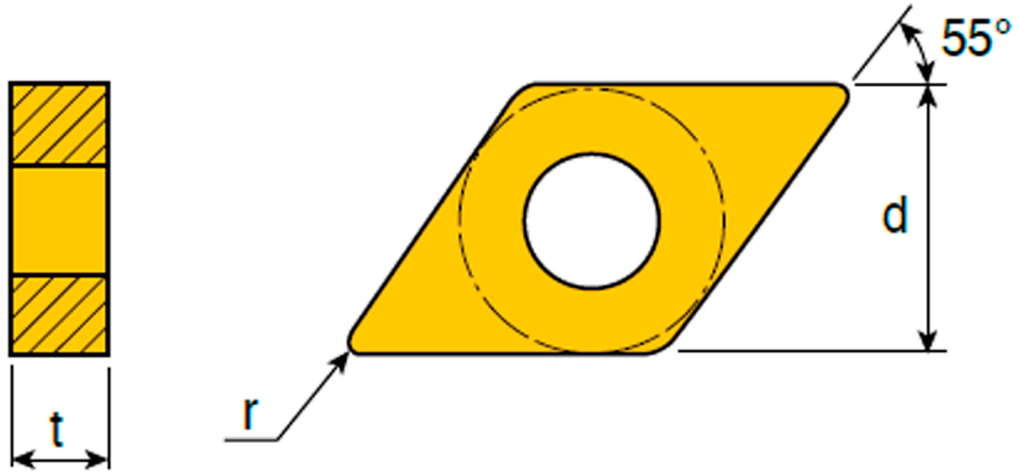
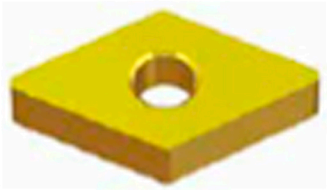


Size	Dimension (mm)		
	d	t	r
11	9.52	4.76	0.8-1.2
13	11.11	5.56	0.4-1.2
15	12.7	4.76-6.35	0.1-1.6

Insert	Designation		feed (mm/rev)	ap (mm)
 For Roughing	**DNMA**	**110408** *	0.15-0.50	0.8-3.0
		110412 *	0.15-0.50	0.8-3.0
		150404	0.15-0.50	0.4-4.0
		150604	0.15-0.50	0.4-4.0
		150408	0.15-0.65	0.8-4.0
		150608	0.15-0.65	0.8-4.0
		150412	0.15-0.65	1.2-4.0
		150612	0.15-0.65	1.2-4.0