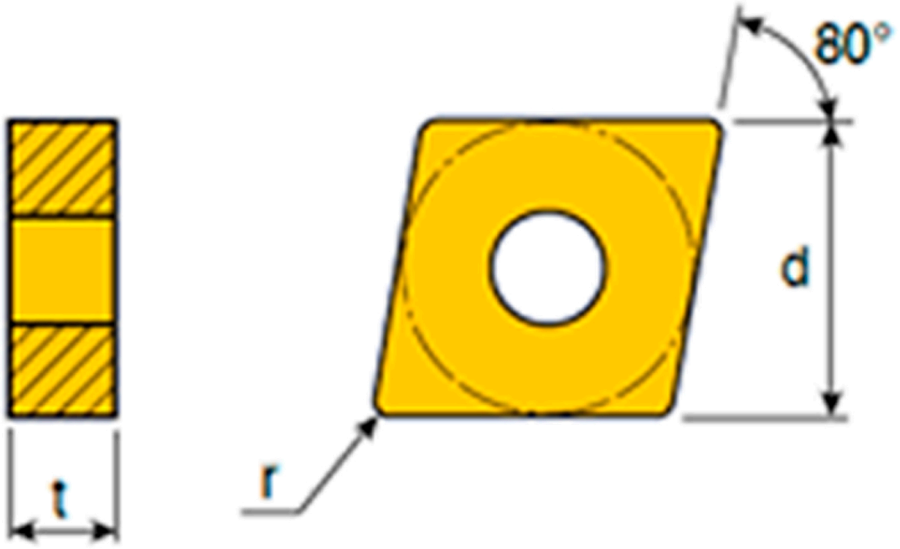

Size	Dimension (mm)		
	d	t	r
09	9.52	4.76	0.8-1.2
12	12.7	4.76	0.1-1.6
16	15.88	6.35	1.2-1.6
19	19.05	6.35	0.4-1.6
25	25.4	9.52	2.4

Insert	Designation		feed (mm/rev)	ap (mm)
Wiper For Roughing	**CNMA**	**120408 WT**	0.15-0.80	0.7-5.0