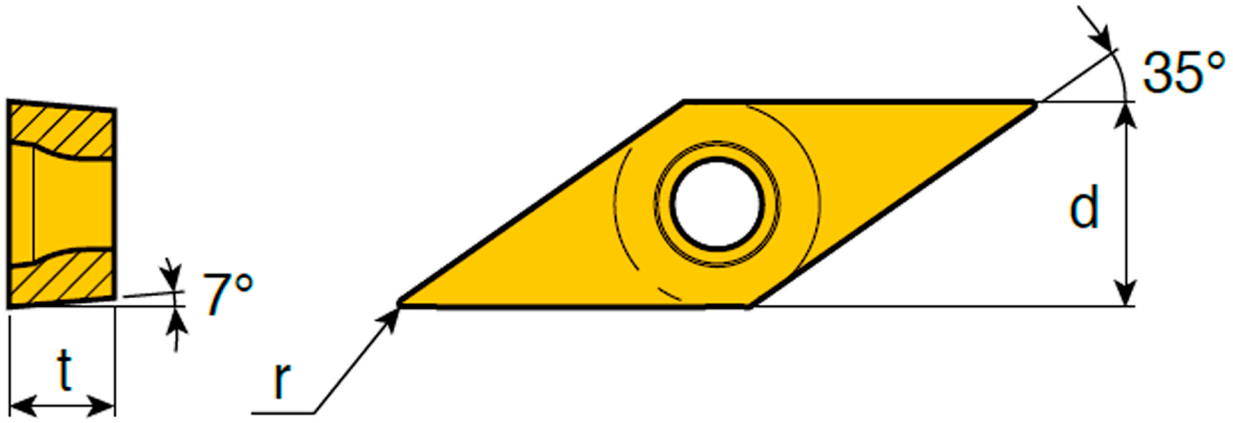
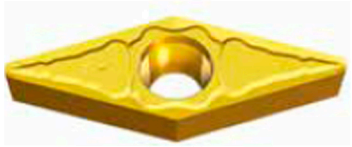


Size	Dimension (mm)		
	d	t	r
08	4.76	2.38	0.2-0.4
11	6.35	3.18	0.1-0.4
16	9.52	4.76	0.4-0.8

Insert	Designation		feed (mm/rev)	ap (mm)
VCMT 08, 11	**VCMT**	**080202 PC**	0.02-0.15	0.2-1.5
		080204 PC	0.05-0.20	0.2-1.5
		110304 PC	0.05-0.20	0.1-1.7
 VCMT 16		**160404 PC**	0.05-0.20	0.3-2.0
		160408 PC	0.07-0.20	0.3-2.0
For Semi Finishing				