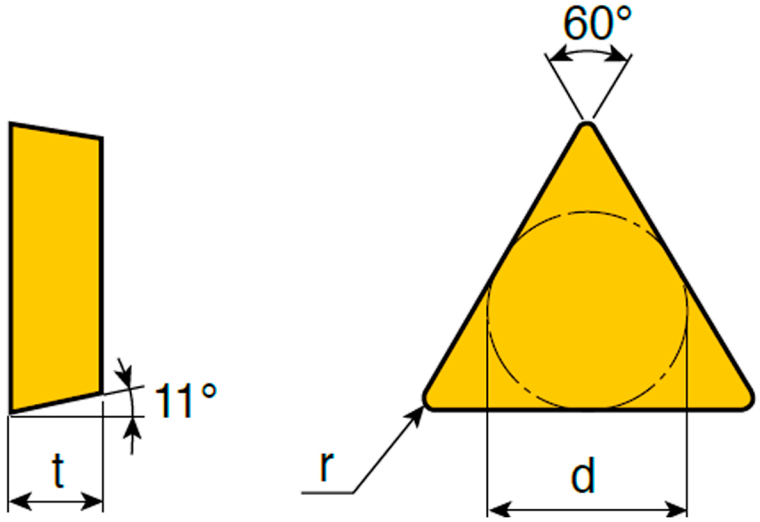

Size	Dimension (mm)		
	d	t	r
09	5.56	2.38	0.2-0.8
11	6.35	3.18	0.2-0.8
16	9.52	3.18-4.76	0.2-1.2
22	12.7	4.76	0.4-3.0
27	15.88	6.35	0.8

Insert	Designation		feed (mm/rev)	ap (mm)
Right Hand Shown For Finishing	**TPGT**	**090204 L-C**	0.05-0.20	0.3-1.5
		110304 L-C	0.05-0.20	0.5-2.0
		110304 R-C	0.05-0.20	0.5-2.0
		110308 L-C	0.07-0.25	0.5-2.0
		160404 L-C	0.05-0.20	0.7-3.0
		160404 R-C	0.05-0.20	0.7-3.0