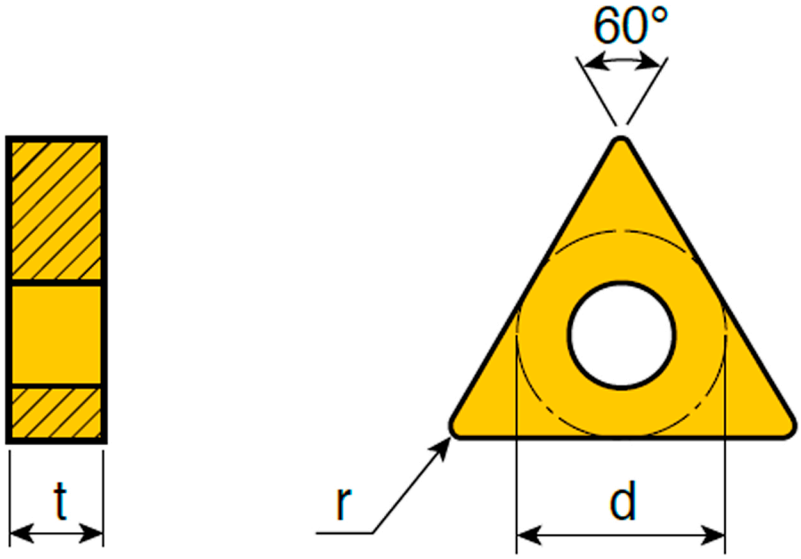

Size	Dimension (mm)		
	d	t	r
11	6.35	3.18	0.4
13	7.94	4.76	0.2-1.2
16	9.52	4.76	0.4-1.6
22	12.7	4.76	0.4-1.6

Insert	Designation		feed (mm/rev)	ap (mm)
For Roughing	**TNMA**	**110304**	0.15-0.30	0.5-2.0
		160404	0.15-0.30	1.0-4.0
		160408	0.15-0.40	1.0-4.0
		160412	0.20-0.50	1.5-4.5
		160416	0.20-0.50	1.0-4.5
		220404	0.15-0.30	1.5-5.0
		220408	0.15-0.40	1.5-5.0
		220412	0.20-0.50	1.5-5.0
		220416	0.20-0.61	2.0-5.0