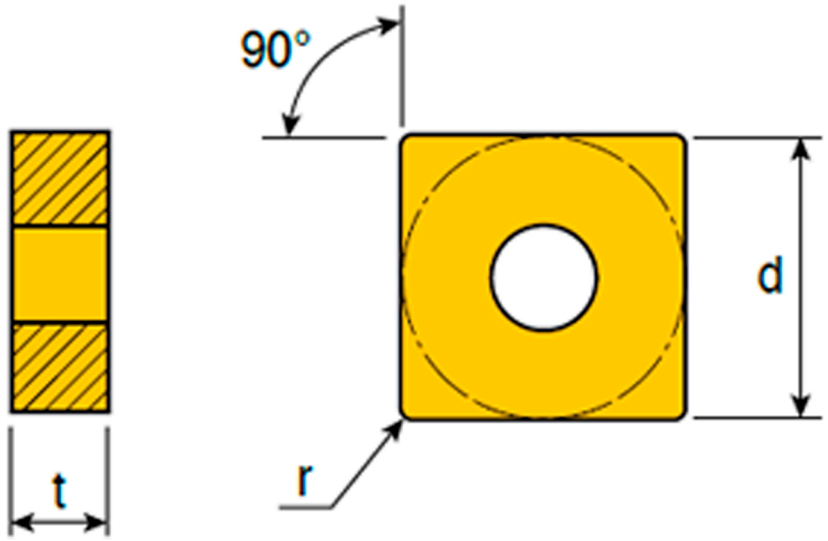
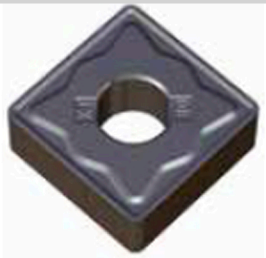


Size	Dimension (mm)		
	d	t	r
09	9.52	4.76	0.4-1.2
12	12.7	4.76	0.4-1.2
15	15.88	6.35	1.2-1.6
19	19.05	6.35	0.8-1.6

Insert	Designation		feed (mm/rev)	ap (mm)
 For Roughing	**SNMG**	**120408 KT**	0.19-0.53	0.38-7.0
		120412 KT	0.28-0.70	0.50-7.0