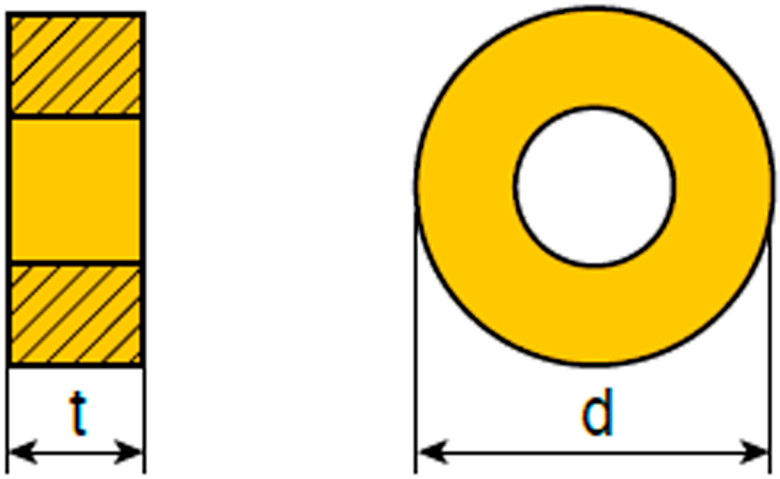

Size	Dimension (mm)	
	d	t
12	12.7	4.76
15	15.88	6.35
19	19.05	6.35
25	25.4	9.52
31	31.75	9.52

Insert	Designation		feed (mm/rev)	ap (mm)
For Roughing	**RNMG**	**120400**	0.30-0.60	2.0-5.0
		150600	0.35-0.70	3.5-7.0
		190600	0.45-0.80	4.5-9.0
		250900	0.55-1.20	4.0-12.0
		310900	0.65-1.20	5.5-14.0