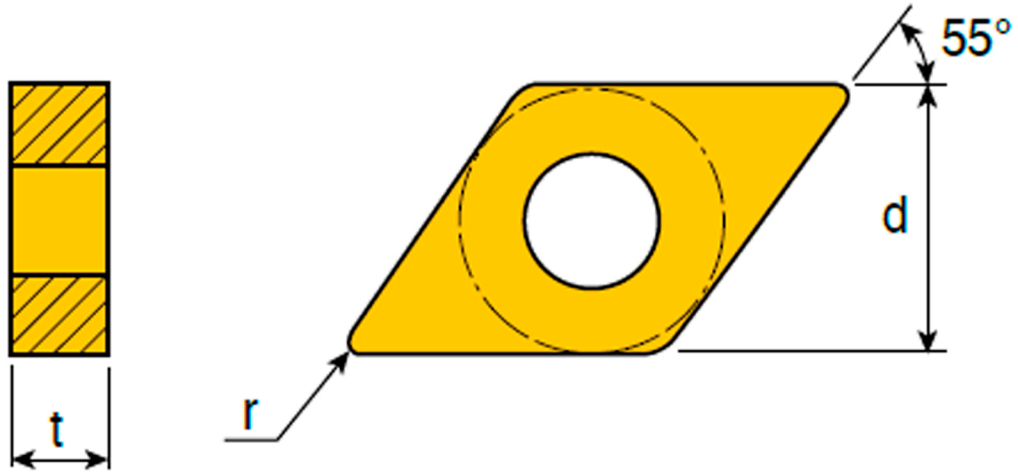

Size	Dimension (mm)		
	d	t	r
11	9.52	4.76	0.8
13	11.11	5.56	0.4-0.8
15	12.7	4.76-6.35	0.4-1.6

Insert	Designation		feed (mm/rev)	ap (mm)
Wiper For Finishing	**DNMG**	**150408 WS**	0.10-0.30	0.8-4.0
		150608 WS	0.10-0.30	0.8-4.0