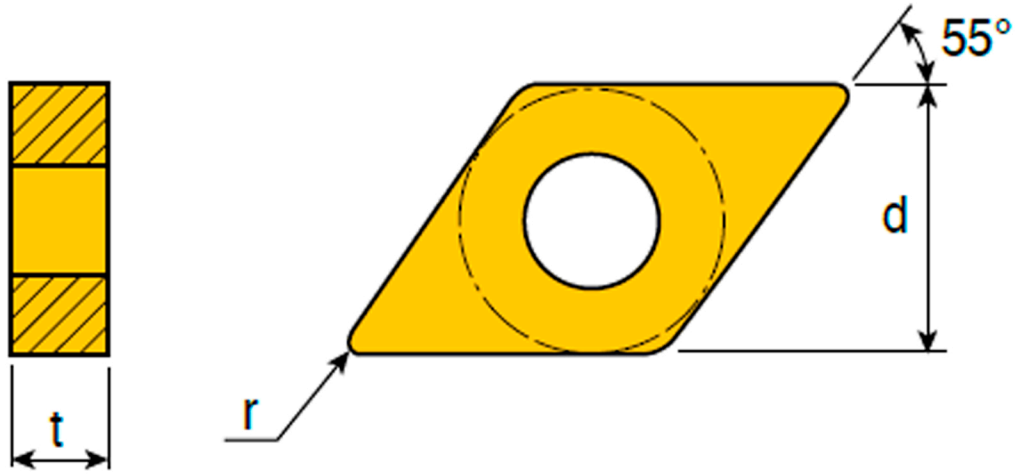
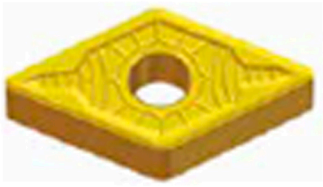


Size	Dimension (mm)		
	d	t	r
11	9.52	4.76	0.4-0.8
13	11.11	5.56	0.4-1.2
15	12.7	4.76-6.35	0.4-1.6

Insert	Designation		feed (mm/rev)	ap (mm)
 For Medium	**DNMG**	**110408 EM**	0.13-0.50	0.5-4.0
		150408 EM	0.13-0.50	0.5-5.0
		150608 EM	0.13-0.50	0.5-5.0
		150412 EM	0.15-0.55	0.5-5.0
		150612 EM	0.15-0.55	0.5-5.0