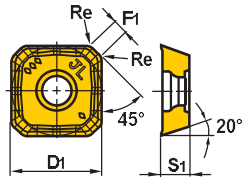
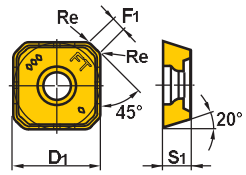
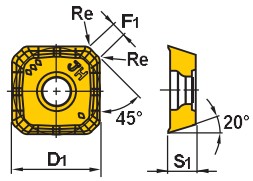
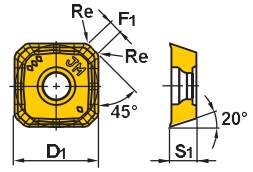
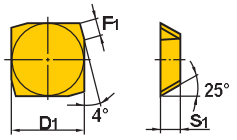
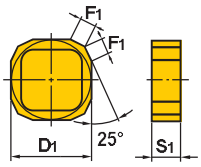
| Material | | F7030 | MC5020 | MP6120 | MP6130 | MP7130 | MP7140 | MP9120 | MP9130 | VP15TF | VP30RT | NX4545 | VP45N | HTi10 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| P | Acero | ◐ | | ◐ | ✱ | | | | | ◐ | ✱ | ◐ | ◐ | |
| M | Acero Inoxidable | ◔ | | | | ◔ | ✱ | | | ◔ | ✱ | ◔ | ◔ | |
| K | Fundición | | ◐ | | | | | | | ✱ | | | | ◐ |
| N | Metales no férricos | | | | | | | | | | | | | ◐ |
| S | Aleaciones termo-resistentes, Aleaciones de titanio | | | | | | | ◐ | ✱ | ◐ | | | | |
| H | Materiales endurecidos | | | | | | | | | ◔ | | | | |

**Condiciones de corte (Guía):**
●:Corte Estable ◐:Corte General ✱:Corte Inestable

**Honing:**
E:Redondeo F:Afilado S:Chaflán + Piedra de afilar

| Forma | Tipo de placa | Clase | Honing | F7030 | MC5020 | MP6120 | MP6130 | MP7130 | MP7140 | MP9120 | MP9130 | VP15TF | VP30RT | NX4545 | VP45N | HTi10 | D1 | S1 | F1 | Re | Geometría |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | Recubrimiento | | | | | | | | | | Cermet | | Convencional | Dimensiones (mm) | | | | |
| ASX445 K010 | SEET13T3AGEN-JL | E | E | ● | | ● | ● | ● | ● | ● | ● | ● | ● | ● | | | 13.4 | 3.97 | 1.9 | 1.5 |   |
| ASX445 K010 | SEMT13T3AGSN-FT | M | S | | ● | | | | | | | | | | | | 13.4 | 3.97 | 1.9 | 1.5 |   |
| ASX445 K010 | SEMT13T3AGSN-JH | M | S | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | | | | 13.4 | 3.97 | 1.9 | 1.5 |   |
| ASX445 K010 | SEMT13T3AGSN-JM | M | S | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | | 13.4 | 3.97 | 1.9 | 1.5 |   |
| BF407 | SFAN1203ZFFR2 | A | F | | | | | | | | | | | | | ● | 12.7 | 3.175 | 2.4 | – |   Muestra de placa a mano derecha. |
| | 1203ZFFL2 | A | F | | | | | | | | | | | | | ★ | 12.7 | 3.175 | 2.4 | – | |
| | SFCN1203ZFFR2 | C | F | | | | | | | | | | | | | ● | 12.7 | 3.175 | 2.4 | – | |
| BN425 DN | SNMF43B2G | M | E | | ★ | | | | | | | | | | | | 12.7 | 4.8 | 2.0 | – |   |

■ = MIRACLE SIGMA

PLACAS PARA FRESAS