

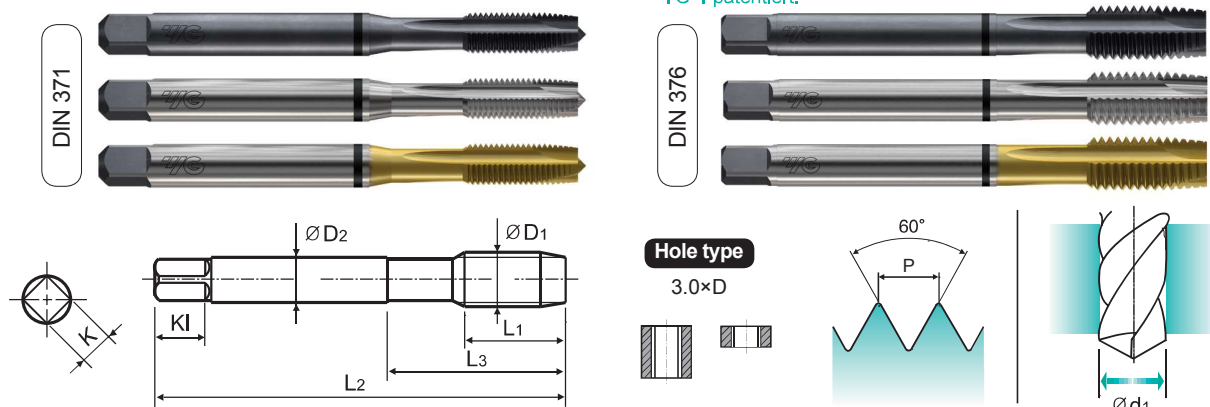
M

ISO Metric coarse threads DIN 13

- Metrisches ISO-Gewinde DIN 13
- ISO MÉTRIQUE DIN13
- ISO Metrico passo grosso DIN 13

► For using multi-purpose and correct thread profiles & long tool life due to special tap geometry. YG-1 company has a patent.

► Für vielfältigen Einsatz, genaue Gewindeprofile und lange Standzeit dank einer besonderen Schneidengeometrie. Von YG-1 patentiert.



Material groups
MU

HSS-E

DIN
371/376

6H+0.1

60°

B

Vap
Bright
TiN

Machine taps
Maschinengewindebohrer

Recommended Cutting Page : P.116-117

Unit : mm

SIZE	Pitch	EDP No.			Thread Length	Overall Length	Neck Length	Shank Diameter	Square Size	Square Length	No. of Flute	Tapping Drill Diameter
ØD1	P	Vap	Bright	TiN	L1	L2	L3	ØD2	K	KI	Z	Ød1
M2 × 0.4		TBJ06136	TCJ06136	TDJ06136	8	45	13	2.8	2.1	5	3	1.7
M2.2 × 0.45		TBJ06156	TCJ06156	TDJ06156	8	45	13	2.8	2.1	5	3	1.85
M2.3 × 0.4		TBJ06196	TCJ06196	TDJ06196	8	45	13	2.8	2.1	5	3	2
M2.5 × 0.45		TBJ06176	TCJ06176	TDJ06176	9	50	15	2.8	2.1	5	3	2.15
M2.6 × 0.45		TBJ06496	TCJ06496	TDJ06496	9	50	15	2.8	2.1	5	3	2.2
M3 × 0.5		TBJ06206	TCJ06206	TDJ06206	11	56	18	3.5	2.7	6	3	2.6
M3.5 × 0.6		TBJ06226	TCJ06226	TDJ06226	12	56	20	4	3	6	3	3
M4 × 0.7		TBJ06246	TCJ06246	TDJ06246	13	63	21	4.5	3.4	6	3	3.4
M4.5 × 0.75		TBJ06266	TCJ06266	TDJ06266	14	70	25	6	4.9	8	3	3.8
M5 × 0.8		TBJ06286	TCJ06286	TDJ06286	15	70	25	6	4.9	8	3	4.3
M6 × 1		TBJ06316	TCJ06316	TDJ06316	17	80	30	6	4.9	8	3	5.1
M7 × 1		TBJ06346	TCJ06346	TDJ06346	17	80	30	7	5.5	8	3	6.1
M8 × 1.25		TBJ06366	TCJ06366	TDJ06366	20	90	35	8	6.2	9	3	6.9
M9 × 1.25		TBJ06396	TCJ06396	TDJ06396	20	90	35	9	7	10	3	7.9
M10 × 1.5		TBJ06426	TCJ06426	TDJ06426	22	100	39	10	8	11	3	8.6
M11 × 1.5		TBJ06466	TCJ06466	TDJ06466	22	100	40	8	6.2	9	3	9.6
M12 × 1.75		TBJ06506	TCJ06506	TDJ06506	24	110	44	9	7	10	3	10.3
M14 × 2		TBJ06546	TCJ06546	TDJ06546	26	110	44	11	9	12	3	12.1
M16 × 2		TBJ06606	TCJ06606	TDJ06606	27	110	44	12	9	12	3	14.1
M18 × 2.5		TBJ06656	TCJ06656	TDJ06656	30	125	50	14	11	14	4	15.6
M20 × 2.5		TBJ06706	TCJ06706	TDJ06706	32	140	54	16	12	15	4	17.6
M22 × 2.5		TBJ06746	TCJ06746	TDJ06746	32	140	54	18	14.5	17	4	19.6
M24 × 3		TBJ06786	TCJ06786	TDJ06786	34	160	60	18	14.5	17	4	21.1
M27 × 3		TBJ06866	TCJ06866	TDJ06866	36	160	60	20	16	19	4	24.1
M30 × 3.5		TBJ06946	TCJ06946	TDJ06946	40	180	70	22	18	21	4	26.6

► DIN 371(M2~M10) and DIN 376(M11~M30)

* The other coating(TiCN or TiAlN) is available on your request.

◎ : Excellent ○ : Good

ISO	P										M				K			
Material Description	Non-alloy steel					Low alloy steel					High alloyed steel, and tool steel				Stainless steel			
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
HRc	13	25	28	32	38	10	29	32	38	15	35	15	23	10	10	26	3	25
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250
Recommended	○	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎
ISO	N										S							
Material Description	Aluminum-wrought alloy					Aluminum-cast, alloyed					Copper and Copper Alloys (Bronze / Brass)					Non Metallic Materials		
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38
HRc	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400Rm	1050Rm	550
Recommended			◎			◎	◎	◎										