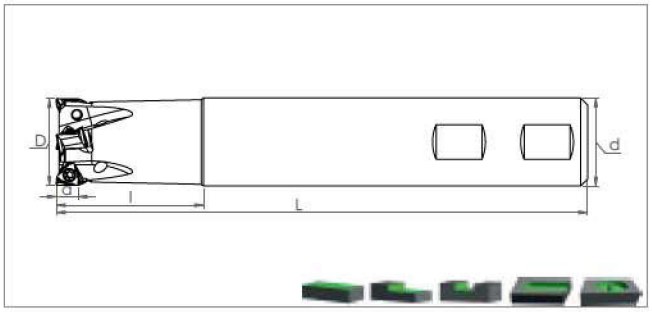

Ordering Code	Item Designation	Dimensions (mm)							Master Insert*
	ST90 TN.X 1005..		*D*	*d*	*Z*	*L*	*l*	*a*	
SM47181	ST90 TN1005 D20 W20 L150 Z02-H	✓	20	20	2	150	40	8	TN.X 1005..
SM47198	ST90 TN1005 D25 W25 L150 Z03-H	✓	25	25	3	150	40	8	
SM47204	ST90 TN1005 D32 W32 L150 Z04-H	✓	32	32	4	150	40	8	

Size Designation	Master Insert*	Spare Parts		
		Screw	Torx Key	Screw Torque Value
				N·m
D20 - D63	TN.X 1005..	SSV M3x6 LG-9509	STK-T08-9908	1,9

**Body corners should be modified for R2 and more radius inserts / R2 ve üstü radyüslü uçlarda takımın modifiye edilmesi gerekmektedir.

*Suitable Insert brand is ISC