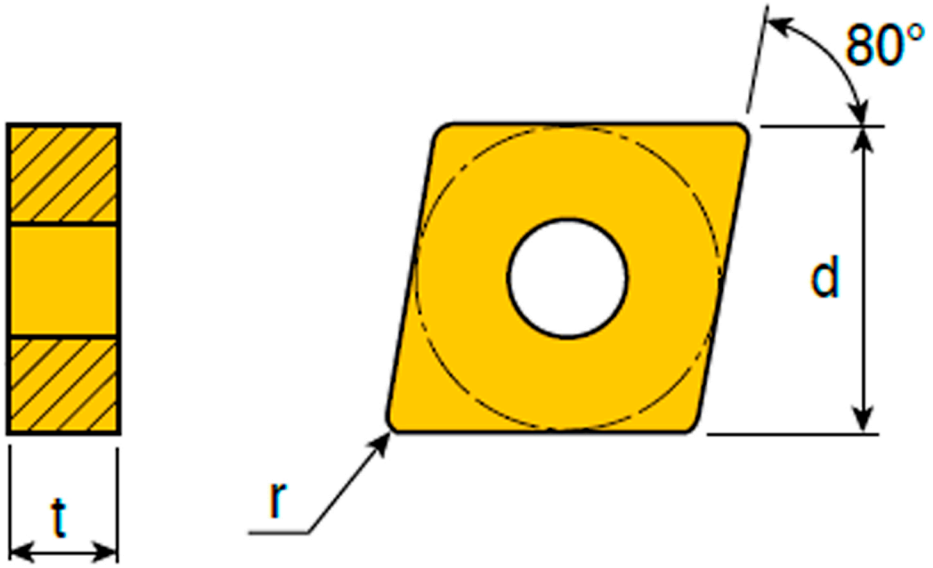


| Size | Dimension (mm) | | |
|---|---|---|---|
| | d | t | r |
| **12** | 12.7 | 4.76 | 0.8-1.2 |
| **16** | 15.88 | 6.35 | 0.8-1.6 |
| **19** | 19.05 | 6.35 | 0.8-2.4 |
| **25** | 25.4 | 7.94-9.52 | 2.4-3.2 |

| Insert | Designation | | feed (mm/rev) | ap (mm) |
|---|---|---|---|---|
| For Heavy | **CNMM** | **190612 HT** | 0.35-0.9 | 4.0-9.0 |
| | | **190616 HT** | 0.45-1.0 | 4.0-9.0 |
| | | **190624 HT** | 0.55-1.2 | 4.0-9.0 |
| | | **250724 HT** | 0.55-1.3 | 5.0-12.0 |
| | | **250924 HT** | 0.55-1.3 | 5.0-12.0 |
| | | **250932 HT** | 0.65-1.3 | 5.0-13.0 |